



## 2022 CoC NOFO PRIORITIES

1. End homelessness for all persons experiencing homelessness
2. Use a Housing First Approach
3. Reduce unsheltered homelessness
4. Improve system performance
5. Partner with housing, health, and service agencies
6. Advance racial equity and address racial disparities
7. Improve assistance to LGBTQ+ individuals
8. Engage persons with lived experience of homelessness
9. Support local engagement to increase supply of affordable housing